

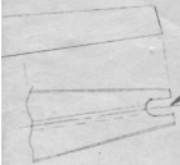
BEGIN ASSEMBLING
 NUMERICAL PROGRAM
 1, 2, 3 ETC. THRU
 OF THE INSTRUCTIONS

LAPS OVER
 LEFT SIDE*1
 RIGHT SIDE*1

9

LEFT SIDE*1 SHOWN
 RIGHT SIDE*1 OPP

LAPS OVER
 LEFT BOTTOM*1
 RIGHT BOTTOM*1



CUT TO CLEAR TAIL
 WHEEL SPRING.

NOTE: ALL PARTS
 WITH DRAWING



$\frac{1}{4}$ ED (HOLES PILOT DRILLED
 ON ALL SKINS THAT
 LAP OVER)
 $\frac{1}{2}$ LAP

TYPICAL LAP AT ALL
 SKINS

B. REVISED & REDRAWN
CHANGE

Serial # 1580	MODEL NO SFK-1	TITLE METAL FUSELAGE KIT INSTAL. - STINSON 108-2-3
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RULETO INDU
 INC
 HAWTHORNE