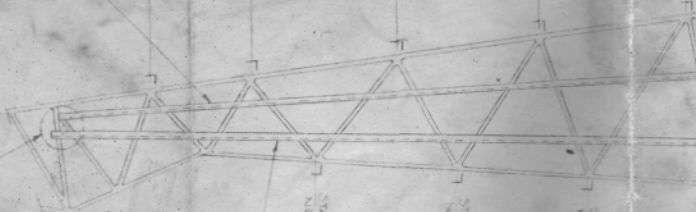


LEFT BOTTOM LONG  
RIGHT BOTTOM LONG  
EVAL TO TUBULAR  
END AGAINST BEAK

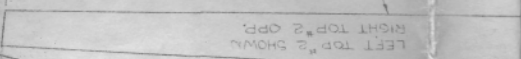
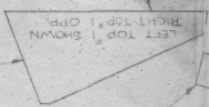


LEFT TOP LONGFORM SHOWN  
RIGHT TOP LONGFORM SHOWN  
RIVE TO TUBULAR TABS - TWO  
END AGAINST WINDOW FRAME

STA 115 00  
NEW FORM  
STA 140 00  
NEW FORM  
STA 175 00  
NEW FORM

LAPS OVER  
LEFT TOP #1  
RIGHT TOP #1  
LAPS OVER  
LEFT SIDE #1  
RIGHT SIDE #1  
LEFT TOP #1 SHOWN  
RIGHT TOP #1 OPP.

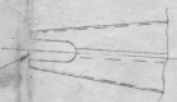
LAPS OVER  
LEFT SIDE #2  
RIGHT SIDE #2



GLASS PAIRING  
SHALL TAIL ONLY

FLUSH WITH FWD EDGE OF  
TOP FORMER 90:50

CUT OUT LEFT & RIGHT  
TOP #2 FOR CLEARANCE  
RUSH RIVETING GLASS  
PAIRING TO VERT FIN



(2)

(1)

LAPS OVER  
LEFT TOP #2  
RIGHT TOP #2