

(NOTE: You may use trim furnished with kit for glass section if you wish).

- 22 Using the existing pilot holes in the skin sections, place stiffeners as marked, and rivet.
- 23 Remove all of the C clamps from the formers. Using a slight pressure toward the skins, back drill through clips and rivet in place.
- 24 Place and rivet in place the left and right cabin door header fairings, and rivet all skins around the door area.
- 25 At rear spar wing attach bracket, and back about 8", form metal in so it will clear the wings & flaps. When the wings are installed, this area will be covered by the fairings for the wings, and any irregularity in forming the metal will not be visible.
- 26 Coat areas as per instructions on the can of sealer and sound deadner furnished with kit. This sealer can also be used to hold the fiber glass insulation panels in place.

General Notes:

- Use only 3-3, 3-4 AN rivets furnished with kit.
All riveting to be done according to CAA specifications.
For 3-3 Rivets use #40 Drill
For 4-4 Cherry Rivets use #30 Drill

- 27 After fuselage is completely metalized, locate original baggage door, using original door for cutout template. Cut door opening, and rivet in door frame on the inside of the fuselage.